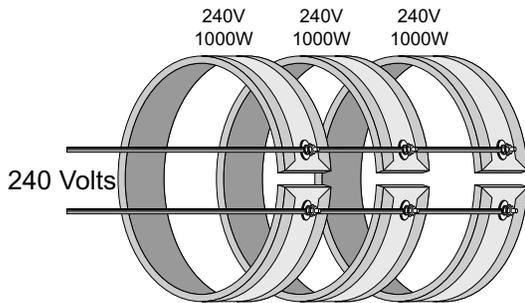


1 PC. HEATER BAND WIRING

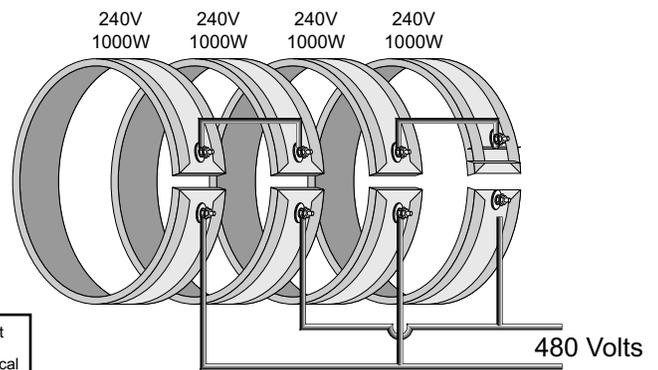
PARALLEL WIRING:

HEATER BANDS ARE NORMALLY WIRED IN PARALLEL BY ZONES



SERIES WIRING:

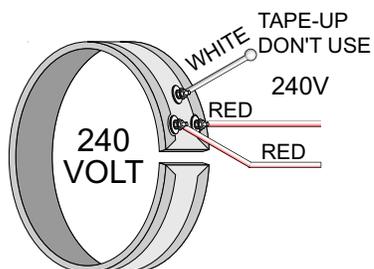
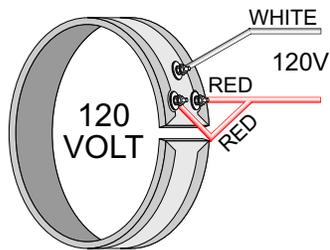
ILLUSTRATION SHOWS 240V BANDS WIRED TO ACCEPT 480V. BANDS MUST BE OF EQUAL WATTAGE AND WIRED BY PAIRS IN SERIES



CAUTION: follow equipment manufacturers instructions when working on any electrical items, (wiring, controls, heater bands, cartridge heaters, etc.,..)

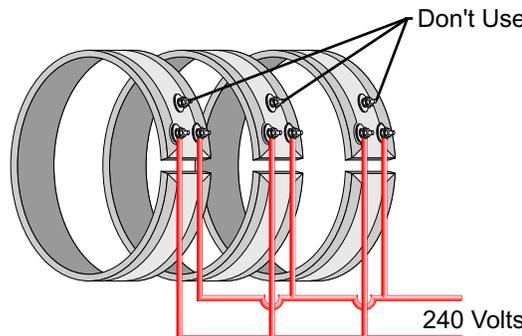
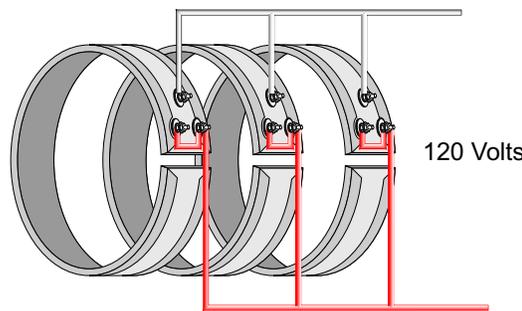
HOW TO WIRE DUAL VOLTAGE BANDS

- 1) CONNECT WHITE TO COMMON
- 2) JOIN TWO REDS TO OTHER LINE



- 1) TAPE WHITE WIRE & DO NOT USE
- 2) CONNECT ONE RED TO EACH SIDE OF LINE

120/240V



240/480V

