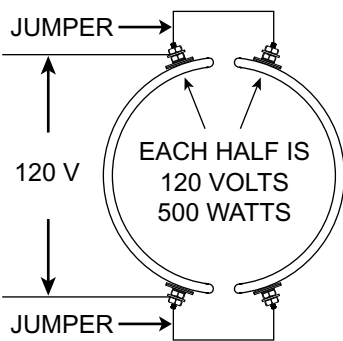


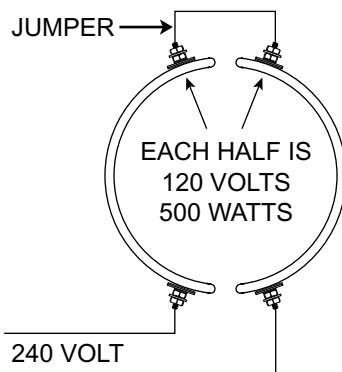
2 PC. HEATER BAND WIRING

120 VOLTS PER HALF

2 PC BAND RATED 240V
1000W. EACH HALF IS
120V 500W. WIRE EACH
HALF IN PARALLEL.

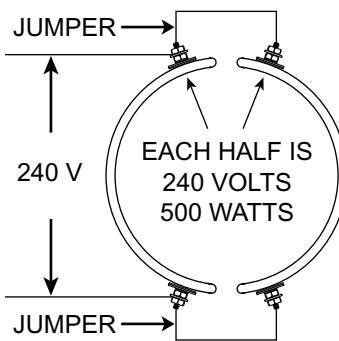


2 PC BAND RATED 240V
1000W. EACH HALF IS
120V 500W. WIRE EACH
HALF IN SERIES.

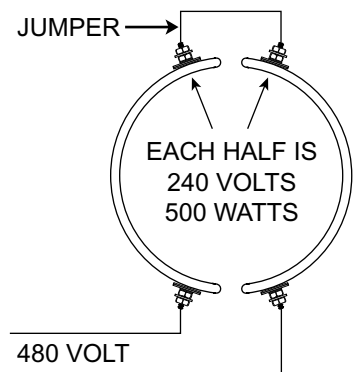


240 VOLTS PER HALF

2 PC BAND RATED 480V
1000W. EACH HALF IS
240V 500W. WIRE EACH
HALF IN PARALLEL.

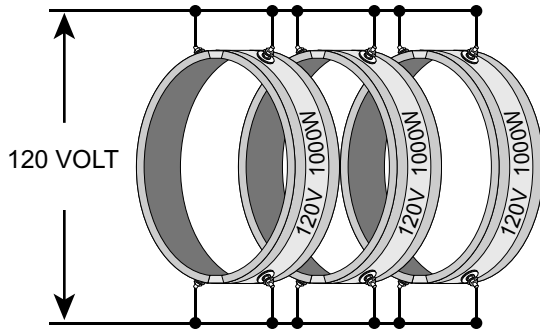


2 PC BAND RATED 480V
1000W. EACH HALF IS
240V 500W. WIRE EACH
HALF IN SERIES.



PARALLEL WIRING:

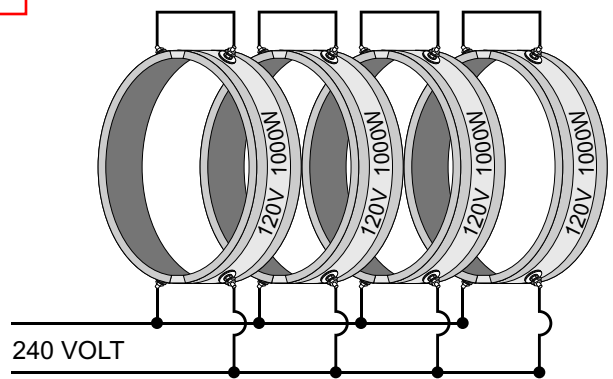
120V PER HALF WIRED 120V



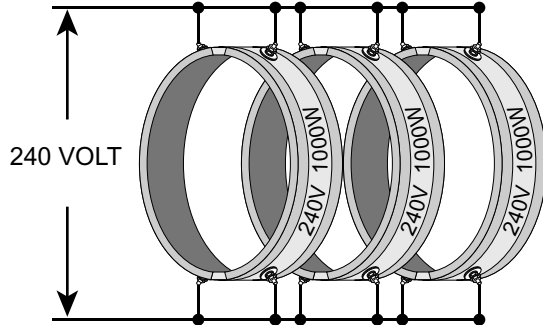
CAUTION: follow equipment manufacturers instructions when working on any electrical items. (wiring, controls, heater bands, cartridge heaters, etc...)

SERIES WIRING:

120V PER HALF WIRED 240V



240V PER HALF WIRED 240V



240V PER HALF WIRED 480V

